

Type	Supply and Apply	Minimum charge	Minimum metres	100m Roll	1m	Apply Only
Flexiwood/Laminate 2.0 x 22mm	POA	POA				\$3.95
Melamine/Veneer tapes	POA	\$12.50	N/A	POA	POA	\$2.00
0.4 x 22mm White PVC & ABS	\$1.50	\$12.50 »	8	\$28.00	\$0.35	\$1.50
1.0 x 22mm White PVC & ABS	\$1.70	\$12.50 »	7	\$36.00	\$0.45	\$1.50
1.0 x 22mm tapes	POA	\$12.50 »				\$1.50
2.0 x 22mm White	\$2.65	\$12.50 »	5	\$84.00	\$1.05	\$2.50
2.0 x 22mm Acrylic	POA	POA				\$3.50
2.0 x 22mm Solid Colours	\$3.20	\$75.00 »	23	\$95.00	\$1.19	\$2.50
2.0 x 29mm Solid Colours	\$3.90	\$90.00 »	23	\$150.00	\$1.88	\$3.20
2.0 x 38mm Solid Colours	\$4.60	\$120.00 »	26	\$185.00	\$2.31	\$3.70
2.0 x 22mm Woodgrain/surface prints	\$4.00	\$120.00 »	30	\$178.00	\$2.23	\$2.50
2.0 x 29mm Woodgrains/surface prints	\$5.20	\$140.00 »	27	\$257.00	\$3.21	\$3.20
2.0 x 38mm Woodgrains/surface prints	\$6.10	\$180.00 »	33	\$327.00	\$3.84	\$3.70
Other edging requirements	POA					

PLEASE READ - Instructions regarding the edgebander

The **minimum charge** per session is **\$25** from a cold start for tapes that are in stock. The minimum charges above are for tapes that are not in stock. **A minimum charge (from \$5) applies to all setups.**

Edgestrip can be supplied by us and this is often more economical for 1.0 and 2.0mm than buying it yourself.

It is best to cut your panels to the finished size as the edgebander is equipped with a **premill** unit which will remove the thickness of the tape from the board before it is applied. Please inform the operator before edging as to your premilling requirements. However, premilling is often not so successful across the grain on some veneered board. Our glue suppliers recommend priming timber edging before edgebanding. Again please inform the operator before edging as to your premilling requirements.

The **minimum panel length** that can be edged along the length is 160mm with 90mm the minimum width. That is, the smallest panel that can be edged all round is 160mm square. Sometimes for example drawer fronts need to be edged as a big panel and then sawn into individual drawer fronts before the horizontal edges are done. Hire charges from \$10 apply for this machining.

Board thickness can range from 12 to 40mm.

Panels **MUST** be straight. If necessary cut the board twice to ensure there is no spring in the edge of the board as this is essential for the edgestrip to be applied.

Any mitres and hinge holes **MUST** be cut after the board is edged.

Customers are required to tail out for the operator. UTR (Under The Roof) is charged for edging. If the customer cannot tail out an extra labour charge outlined in our brochure will apply.

Once panels have left the premises, Wood N You is not responsible for any edging defects. Check the panels as they come out of the machine and report any problems immediately to the operator. No responsibility is taken for edging applied but not supplied by Wood N You.

The metres charged are measured by the machine and include wastage trimmed off during application.